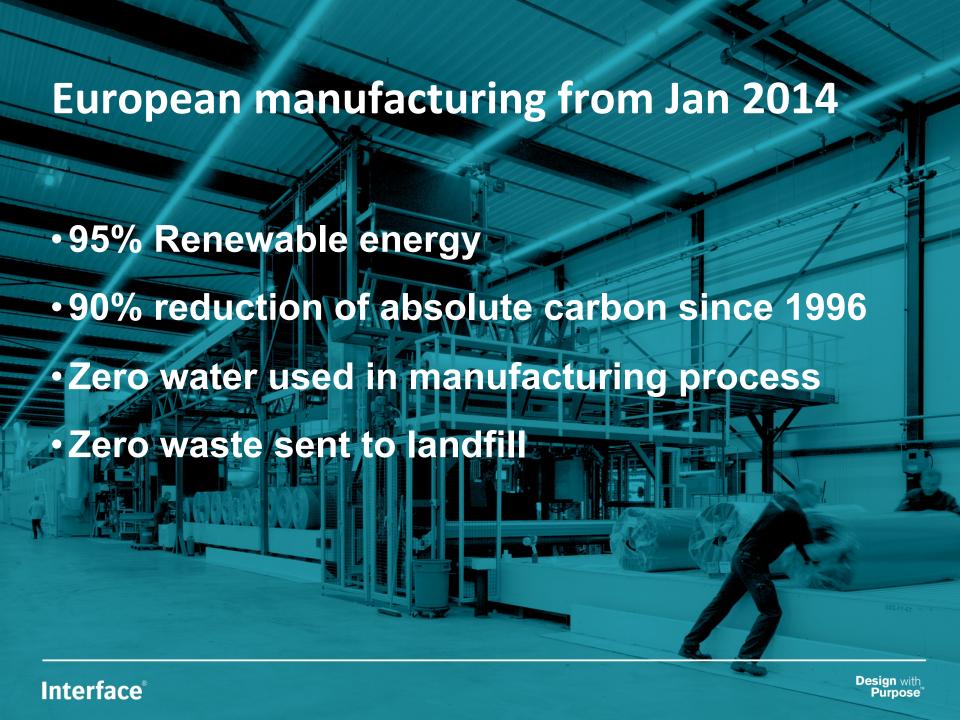


An outrageously ambitious Mission

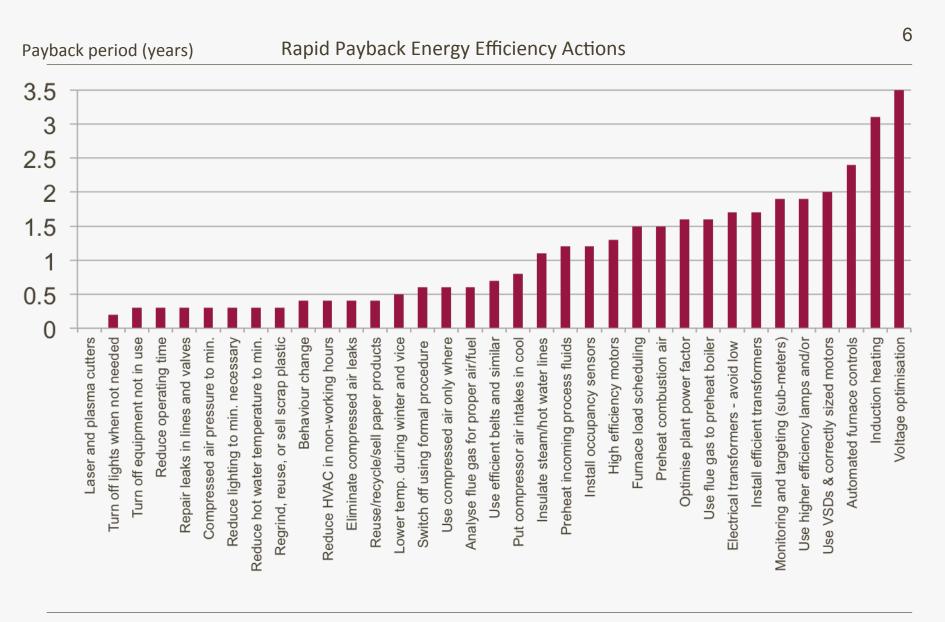


Mission Zero:

our promise to eliminate any negative impact our company may have on the environment by the year 2020.



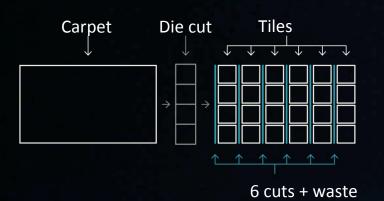
- Sense of urgency. Not 2020, now.
- Empower engineers, giving them an umbrella to act on and a stronger voice
- Leave room for projects with longer paybacks
- Differentiate ourselves by doing something extraordinary ahead of schedule and expectations
- Strong communication, yet humble
- Be prepared to pay a premium for more sustainable inputs (eg. Renewables) but this should be done after strong efficiencies



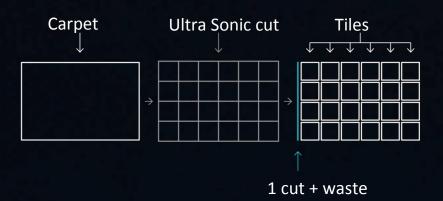
Ultrasonic cutting technology



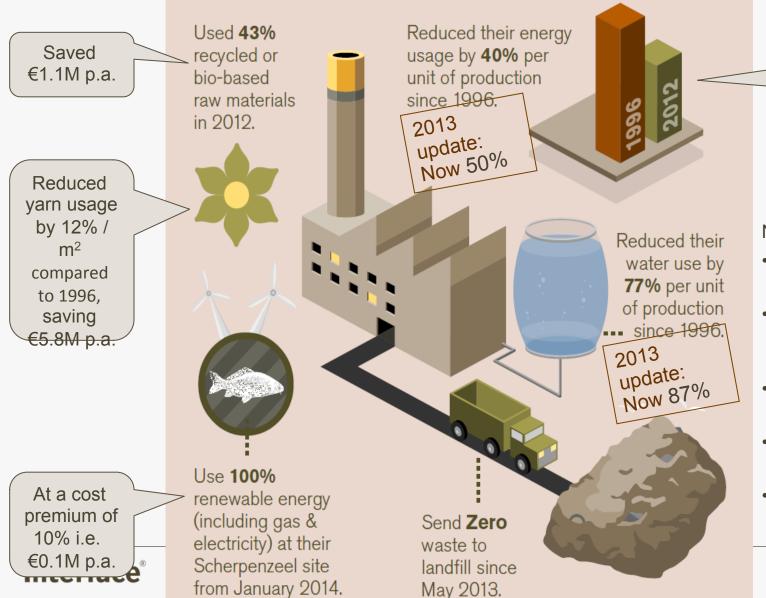
'window waste' with die cutting



'window waste' with ultra sonic cutting







Net impact:

• €7.6M p.a. cost saving

Saved

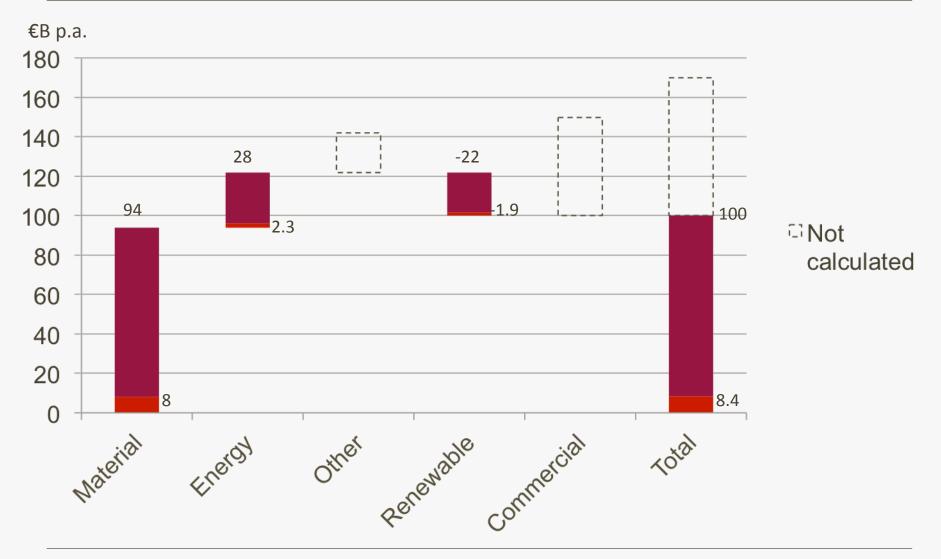
€0.8M p.a.

- 13,800 tCO₂e GHG emissions reduction
- Happier staff and customers
- Higher profit margins
- Continued global market leadership in carpet tiles

Design with Purpose

Can this be replicated our manufacturing Europe?

10



The 2 paradigm shift

OLD

- Corporate sustainability
- The Beauty contest
- Awards, labels, csr reports, certifications
- Zero company impacts

NEW

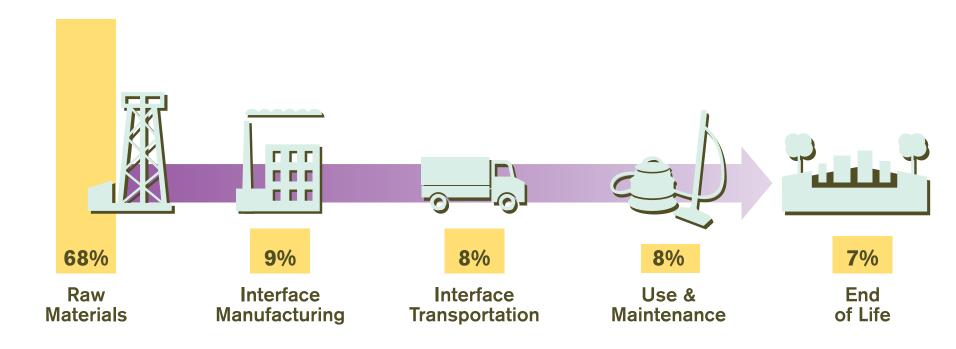
- Product sustainability
- Embedded
- LCA performance
- kg co₂ / m²
- Zero product life cycle impacts

RADICAL

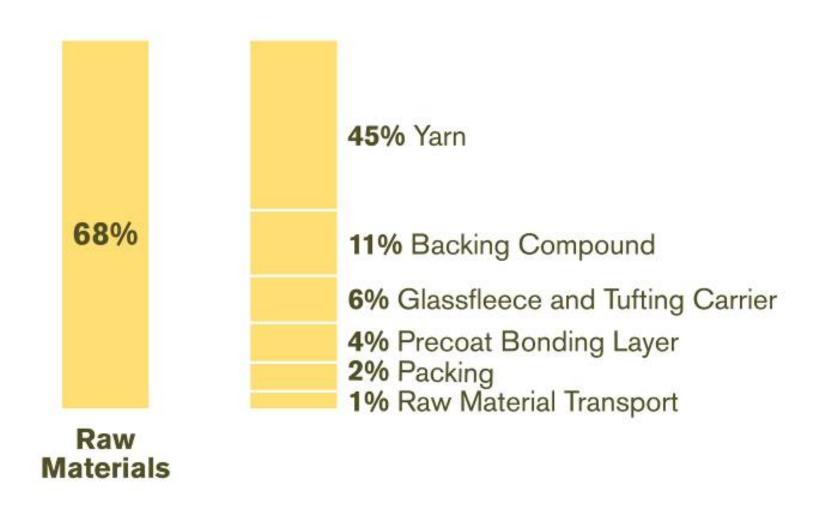
- Systems sustainability
- Services redesign
- Close loop systems radical materials
- Zeroing others by cannibalising



Life Cycle Assessment



Life Cycle Assessment



Addressing the biggest issue

What can we do to zero out the impact of yarn?



Reduce the amount of yarn used

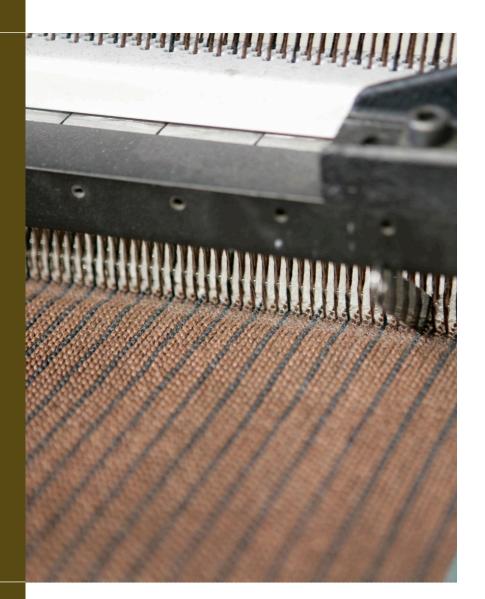
Use more recycled yarn in the composition

Invent a new yarn

Microtuft Products

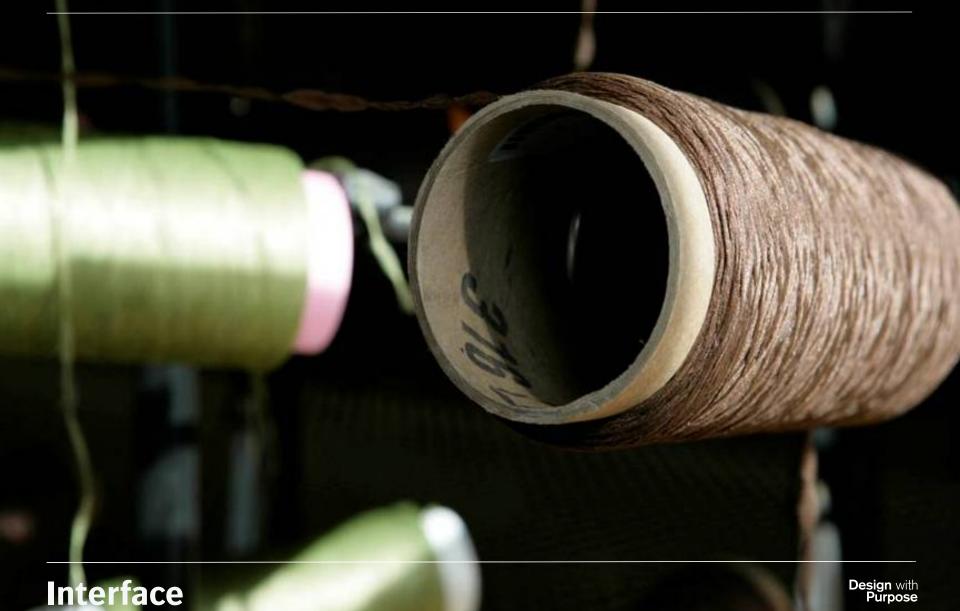
Less is more 50% less yarn

350g of yarn vs 700g





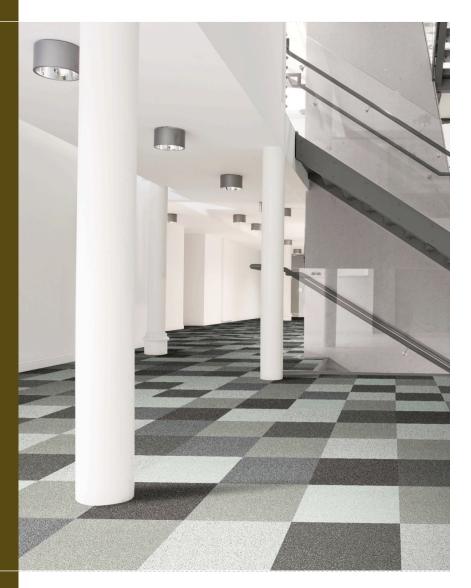
Over 400 colourways in 100% recycled yarn



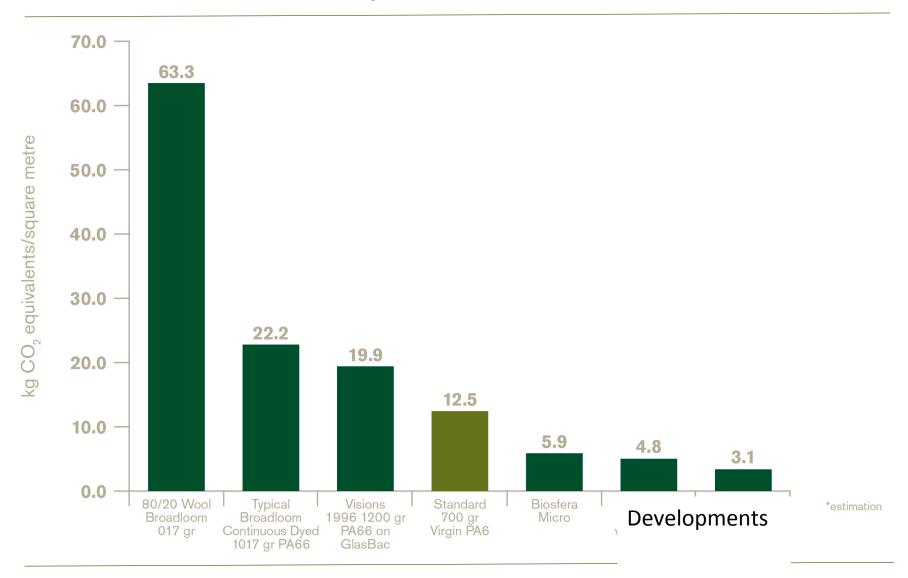
Biosfera Micro

Biosfera Micro.
Superflat
350g yarn
100% recycled yarn

1st carpet with 100% recycled nylon



Developments in technology and the shift to modular carpet have resulted in radical reduced carbon footprint



Interface

The 2 paradigm shift

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RADICAL

- Systems sustainability
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- Close loop systems radical materials
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Innovation - substituting adhesives





Zeroing out the walls!

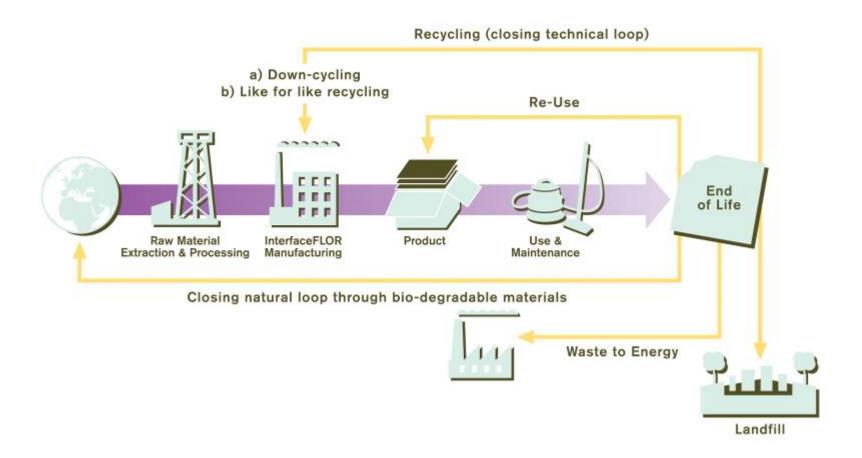
Zoning

Using the full flexibility and design capabilities of carpet tiles to create all kind of zones within open spaces



Interface

Circularity in practice









Modularity, precondition for circularity

Modularity at the core of the system is key for reverse logistics











The business case of recycling

The paradox:

'Throwing away'
is cheaper
than recycling





